# power light source Luxeon™III Emitter

#### **Technical Datasheet DS45**

Luxeon III is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting.

Luxeon III is rated for up to 1000mA operation, delivering increased lumens per package.

Luxeon Emitters give you total design freedom and unmatched brightness, creating a new world of light.

Luxeon Emitters can be purchased in reels for high volume assembly. For more information, consult your local Lumileds representative.

For high volume applications, custom Luxeon power light source designs are available upon request, to meet your specific needs.













Luxeon III Emitter is available in 5500K white, green, blue, royal blue and cyan.

#### **Features**

- · Highest flux per LED family in the world
- · Very long operating life (up to 100k hours)
- Available in 5500K white, green, blue, royal blue, cyan
- Lambertian radiation pattern
- More energy efficient than incandescent and most Halogen lamps
- Low voltage DC operated
- · Cool beam, safe to the touch
- Instant light (less than 100 ns)
- Fully dimmable
- No UV
- Superior ESD protection

#### **Typical Applications**

- Reading lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Mini-accent / Uplighters / Downlighters / Orientation lighting
- Fiber Optic Alternative / Decorative / Entertainment lighting
- Bollards / Security / Garden lighting
- · Cove / Undershelf / Task lighting
- Traffic signaling / Beacons / Rail crossing and Wayside lighting
- Indoor and Outdoor Commercial and Residential Architectural lighting
- Edge-Lit Signs (Exit, Point Of Sale)
- LCD Backlights / Light Guides

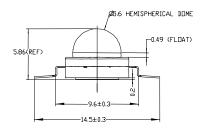


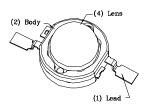
#### **Mechanical Dimensions**

# TOP VIEW

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BOTTOM VIEW





# Flux Characteristics at 700mA, Junction Temperature, T<sub>1</sub> = 25°C

| Color                     | Luxeon<br>Emitter | Minimum Luminous Flux (lm) or Radiometric Power (mW) $\Phi_V^{[1,2]}$ | Typical Luminous Flux (Lm) or Radiometric Power (MW) $\Phi_V^{[2]}$ | Radiation<br>Pattern |
|---------------------------|-------------------|---|---|----------------------|
| WHITE                     | LXHL-PWO9         | 60.0  | 65  |                      |
| GREEN                     | LXHL-PMO9         | 51.7  | 64  | LAMBERTIAN           |
| CYAN                      | LXHL-PEO9         | 51.7  | 64  | (HIGH DOME)          |
| BLUE <sup>[3]</sup>       | LXHL-PBO9         | 13.9  | 23  |                      |
| ROYAL BLUE <sup>[4]</sup> | LXHL-PRO9         | 275 mW  | 340 mW  |                      |

# Flux Characteristics at 1000mA, Junction Temperature, $T_J = 25^{\circ}C$

|                |                        | Typical Luminous Flux (lm) or<br>Radiometric Power (mW) |                           |
|----------------|------------------------|---|---------------------------|
|                | Luxeon                 | $\Phi_{V}^{[1,2]}$                                      |                           |
| Color          | EMITTER                | I OOOMA   | RADIATION PATTERN         |
|                |                        |   |                           |
|                |                        |   |                           |
| WHITE          | LXHL-PWO9              | 80  |                           |
| WHITE<br>GREEN | LXHL-PWO9<br>LXHL-PMO9 | 80<br>80  | Lambertian                |
| GREEN<br>CYAN  |                        | = =   | Lambertian<br>(high dome) |
| GREEN          | LXHL-PMO9              | 80  |                           |

#### Lambertian (High Dome)

#### Notes:

- The anode side of the device is denoted by a hole in the lead frame. Electrical insulation between the case and the board is required – slug of device is not electrically neutral. Do not electrically connect either the anode or cathode to the slug.
- 2. Drawings not to scale.
- 3. All dimensions are in millimeters.
- 4. All dimensions without tolerances are for reference only.

- 1. Minimum luminous flux or radiometric power performance guaranteed within published operating conditions. Lumileds maintains a tolerance of  $\pm$  10% on flux and power measurements.
- Luxeon types with even higher luminous flux levels will become available in the future. Please consult your Lumileds Authorized Distributor or Lumileds sales representative for more information.
- 3. Typical flux value for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, the minimum luminous flux will vary over the Lumileds blue color range.

  Luminous flux will vary from a typical of 17 lm for the 460-465nm bin to a typical of 30 lm for the 475-480 nm bin due to this effect. Although the luminous power efficiency is lower in the short blue wavelength range, radiometric power efficiency increases as wavelength decreases. For more information, consult the Luxeon Design Guide, available upon request.
- Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength.

# Optical Characteristics at 700mA, Junction Temperature, $T_{\perp} = 25^{\circ}C$

| Radiation<br>Pattern | Color                        | PEAK<br>OR CC | DOMINANT WAVELENGTH <sup>[1]</sup> λD,  PEAK WAVELENGTH <sup>[2]</sup> λP,  OR COLOR TEMPERATURE <sup>[3]</sup> CCT  MIN. Typ. Max. |         | SPECTRA L HALF-WIDTH $^{[4]}$ (NM) $\Delta \lambda_{1/2}$ | TEMP COEFFICIENT OF DOMINANT WAVELENGTH $(\text{NM}/^{\circ}\text{C})$ $\Delta\lambda_D/\Delta T_J$ | Total included Angle (5) (degrees) $\theta_{0.90V}$ | Viewing<br>Angle <sup>(6)</sup><br>(Degrees)<br>20 1/2 |
|----------------------|------------------------------|---------------|---|---------|---|---|---|--|
|                      | WHITE                        | 4500 K        | 5500 K  | 10000 K |   |   |   |  |
|                      | GREEN                        | 520 NM        | 530 NM  | 550 NM  | 35  | 0.04  | 160   | 140  |
| LAMBERTIAN           | CYAN                         | 490 им        | 505 им  | 520 NM  | 30  | 0.04  | 160   | 140  |
| (HIGH DOME)          | BLUE                         | 460 NM        | 470 nm  | 490 nm  | 25  | 0.04  | 160   | 140  |
|                      | ROYAL<br>BLUE <sup>[2]</sup> | 440 nm        | 455 NM  | 460 nm  | 20  | 0.04  | 160   | 140  |

- Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color. Lumileds maintains a tolerance of ± 0.5nm for dominant wavelength measurements.
- Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength. Lumileds maintains a tolerance of ± 2nm for peak wavelength measurements.
- Luxeon III white products are binned according to chromaticity coordinates, x and y. Please consult Lumileds' Application Brief AB21 on Luxeon Product Binning and Labeling for further details on the binning structure. Lumileds maintains a tolerance of ±0.005 for measurements of the chromaticity coordinates. The typical CRI (Color Rendering Index) for 5500K white product types is 70.
- 4. Spectral width at ½ of the peak intensity.
- 5. Total angle at which 90% of total luminous flux is captured.
- θ½ is the off axis angle from lamp centerline where the luminous intensity. is ½ of the peak value.
- Blue and Royal Blue power light sources represented here are IEC825 Class 2 for eye safety.

# Electrical Characteristics at 700mA, Junction Temperature, $T_J = 25^{\circ}C$

| Radiation<br>Pattern | COLOR -    | Forwa<br>Min. | rd Voltage<br>Typ. | V <sub>F</sub> (V) <sup>(1)</sup> MAX. | Dynamic resistance $(\Omega) R_0$ | TEMPERATURE COEFFICIENT OF FORWARD VOLTAGE <sup>[3]</sup> (mV/°C) $\Delta V_F / \Delta T_I$ | THERMAL RESISTANCE, JUNCTION TO CASE (°C/W) R0JB |
|----------------------|------------|---------------|--------------------|--|-----------------------------------|---|--|
| TATIERN              | COLOR      | MIN.          | 111                | MAX.                                   | (32) 110                          | AVF/ ATJ  | (10/11/) 1103-8                                  |
|                      | WHITE      | 3.03          | 3.70               | 4.47                                   | 0.8                               | -2.0  | 13   |
|                      | GREEN      | 3.03          | 3.70               | 4.47                                   | 0.8                               | -2.0  | 13   |
| LAMBERTIAN           | CYAN       | 3.03          | 3.70               | 4.47                                   | 0.8                               | -2.0  | 13   |
| (HIGH DOME)          | BLUE       | 3.03          | 3.70               | 4.47                                   | 0.8                               | -2.0  | 13   |
|                      | ROYAL BLUE | 3.03          | 3.70               | 4.47                                   | 0.8                               | -2.0  | 13   |

# Typical Electrical Characteristics at 1000mA, Junction Temperature, $T_{\perp} = 25^{\circ}C$

| Radiation  |            | Typical Forward Voltage $V_F(V)^{i+1}$ |
|------------|------------|--|
| PATTERN    | Color      | I OOOMA                                |
|            | WHITE      | 3.90                                   |
|            | GREEN      | 3.90                                   |
| Lambertian | CYAN       | 3.90                                   |
|            | BLUE       | 3.90                                   |
|            | ROYAL BLUE | 3.90                                   |

## **Absolute Maximum Ratings**

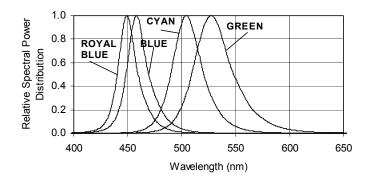
| Parameter                        | WHITE/GREEN/CYAN/<br>BLUE/ROYAL BLUE |  |
|----------------------------------|--------------------------------------|--|
| DC FORWARD CURRENT (MA) [1]      | 1000                                 |  |
| PEAK PULSED FORWARD CURRENT (MA) | 1000                                 |  |
| AVERAGE FORWARD CURRENT (MA)     | 1000                                 |  |
| LED JUNCTION TEMPERATURE (°C)    | 135                                  |  |
| STORAGE TEMPERATURE (°C)         | -40 то + I 20                        |  |
| SOLDERING TEMPERATURE (°C) [2]   | 260 FOR 5 SECONDS MAX                |  |
| ESD SENSITIVITY [3]              | ± 16,000V HBM                        |  |

#### Notes:

- Lumileds maintains a tolerance of ± 0.06V on forward voltage measurements.
- Dynamic resistance is the inverse of the slope in linear forward voltage model for LEDs. See Figures 3a and 3b.
- 3. Measured between 25°C  $\leq$  TJ  $\leq$  110°C at I<sub>F</sub> = 700mA.

- Proper current derating must be observed to maintain junction temperature below the maximum. For more information, consult the Luxeon Design Guide, available upon request.
- 2. Measured at leads, during lead soldering and slug attach, body temperature must not exceed 120°C. Luxeon Emitters cannot be soldered by general IR or Vapor-phase reflow, nor by wave soldering. Lead soldering is limited to selective heating of the leads, such as by hot-bar reflow, fiber focussed IR, or hand soldering. The package back plane (slug) may not be attached by soldering, but rather with a thermally conductive adhesive. Electrical insulation between the slug and the board is required. Please consult Lumileds' Application Brief AB10 on Luxeon Emitter Assembly Information for further details on assembly methods.
- LEDs are not designed to be driven in reverse bias. Please consult Lumileds' Application Brief AB11 for further information.

# Wavelength Characteristics, T<sub>J</sub> = 25°C



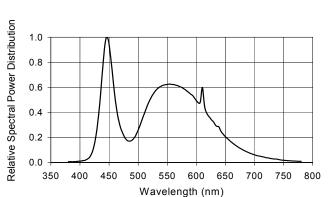
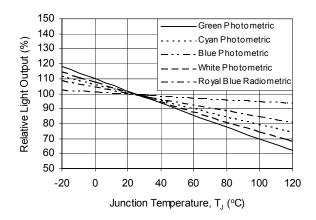


Figure 1a.
Relative Intensity vs. Wavelength.

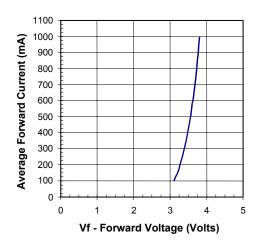
Figure 1b.
White Color Spectrum of Typical
5500K CCT Part, Integrated
Measurement.

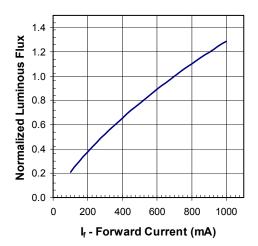
# **Light Output Characteristics**



Relative Light Output vs. Junction
Temperature for White, Green, Cyan, Blue and Royal Blue.

# Forward Current Characteristics, T<sub>J</sub> = 25°C





#### Note:

Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation (PWM) is recommended for dimming effects.

Figure 3. Forward Current vs. Forward Voltage for White, Green, Cyan, Blue, and Royal Blue.

Figure 4. Relative Luminous Flux vs. Forward Current for White, Green, Cyan, Blue, and Royal Blue at  $T_{\rm J}=25^{\circ}{\rm C}$  maintained.

## **Current Derating Curves**

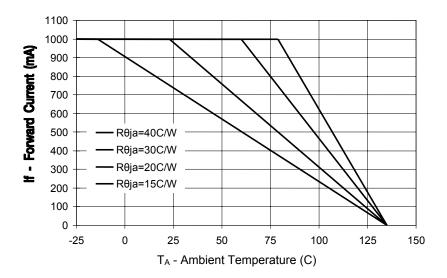
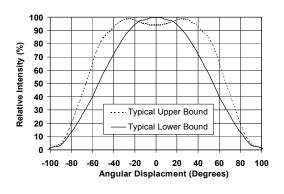


Figure 5. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{\rm JMAX}$  = 135 °C for White, Green, Cyan, Blue, and Royal Blue.

# Typical Representative Spatial Radiation Pattern

#### Lambertian Radiation Pattern



#### Note:

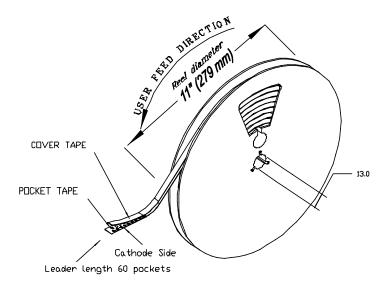
For more detailed technical information regarding Luxeon radiation patterns, please consult your Lumileds Authorized Distributor or Lumileds sales representative.

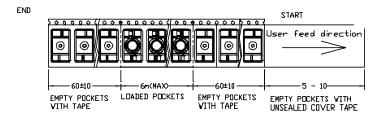
Figure 6.
Typical Representative Spatial
Radiation Pattern for Luxeon
Emitter White, Green, Cyan, Blue
and Royal Blue.

### Average Lumen Maintenance Characteristics

Lifetime for solid-state lighting devices (LEDs) is typically defined in terms of lumen maintenance—the percentage of initial light output remaining after a specified period of time. Lumileds projects that Luxeon III products will deliver, on average, 70% lumen maintenance at 50,000 hours of operation at a 700 mA forward current or 50% lumen maintenance at 20,000 hours of operation at a 1000 mA forward current. This performance is based on independent test data, Lumileds historical data from tests run on similar material systems, and internal Luxeon reliability testing. This projection is based on constant current operation with junction temperature maintained at or below 90°C. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.

## **Emitter Reel Packaging**





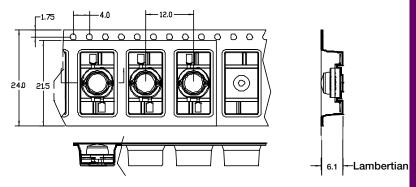


Figure 7.
Reel dimensions and orientation.

Figure 8. Tape dimensions.

- Luxeon Emitters should be picked up by the body (not the lens) during placement. The inner diameter of the pick-up collet should be greater than or equal to 6.5 mm. Please consult Lumileds Application Brief AB10 on Luxeon Emitter assembly information for further details on assembly methods.
- 2. Drawings not to scale.
- 3. All dimensions are in millimeters.
- 4. All dimensions without tolerances are for reference only.









#### **About Luxeon**

Luxeon is the new world of solid-state lighting (LED) technology. Luxeon Power Light Source Solutions offer huge advantages over conventional lighting and huge advantages over other LED solutions. Luxeon enables partners to create and market products that, until now, were impossible to create. This means the opportunity to create products with a clear competitive advantage in the market. Products that are smaller, lighter, sleeker, cooler, and brighter. Products that are more fun to use, more efficient, and more environmentally conscious than ever before possible!



### **Company Information**

Luxeon is developed, manufactured and marketed by Lumileds Lighting, U.S., LLC. Lumileds is a world-class supplier of Light Emitting Diodes (LEDs) producing billions of LEDs annually. Lumileds is a fully integrated supplier, producing core LED material in all three base colors (Red, Green, Blue) and White. Lumileds has R&D development centers in San Jose, California and Best, The Netherlands. Production capabilities in San Jose, California and Malaysia.

Lumileds is pioneering the high-flux LED technology and bridging the gap between solid-state LED technology and the lighting world. Lumileds is absolutely dedicated to bringing the best and brightest LED technology to enable new applications and markets in the Lighting world.



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#### **LUMILEDS**

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